

# Material 85 EPDM 282

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cross linking: peroxidic

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Physical properties		nominal range	typical values	
Density DIN EN ISO 1183-1		1.17 ±0.02	1.17	g/cm³
Hardness DIN ISO 7619-1		87 ±5	87	Shore
Rebound resilience DIN 53512			38	%
<b>Modulus</b> 100 %, DIN 53504, S2		> 6	8.2	MPa
Tensile strength DIN 53504, S2		> 11	14.5	MPa
Elongation at break DIN 53504, S2		> 80	134	%
Compression set DIN ISO 815, 22 h, 100 °C		< 30	22	%
Low Temperature DIN 53765, DSC			-46	°C

## **Declarations of conformity**

Temperature range

This overview is purely informative and does not constitute a declaration of conformity (DoC). Please refer to the actual declaration of conformity (DoC) including the conditions and its validity period.

static: -50°C to 150°C dynamic: -40°C to 150°C

	Country	Part	Remark	Expires
ADI Free			see certificate	see DoC
Info ROHS and ELV			EU 2000/53 (ELV) including EU 2011/65 and EU2015/863 (ROHS III)	see DoC

## Freudenberg

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#### Tested after ASTM D 2000: M 8 CA 910 A25 B35 C32 F17 G11 G21

			nominal range	typical values
	Hardness	Shore	90 ±5	87
	Tensile strength	MPa	min. 10	14
	Elongation at break	%	min. 100	138
A25	Change after aging in Air 70h/125°C			
	Hardness	Shore	10	1
	Tensile strength	%	-20	3
	Elongation at break	%	-40	4
B35	Compression set (plied) 22h/125°C	%	50	8
C32	Ozone Resistance 38°C	Rating	no cracks	
F17	Low-temperature resistance after 3 min at -40 °C 3min./	-40°C	pass	
G11	Tear Resistance Die B 23°C	MPa	26	27
G21	Tear Resistance Die C 23°C	MPa	26	32

The given values are based on a limited number of tests on standard test pieces (2mm sheets) produced in the laboratory. The data from finished parts can deviate from above values depending on the manufactories process and the component geometry.

The data represents our present empirical values. It is incumbent on the person placing the order to examine whether it is suitable for its intended purpose, before using the product. All questions regarding the guarantee of this product are in line with our terms and conditions, inasmuch as statutory provisons do not plan for something else.

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